TECHNICAL DATA SHEET (MCI-TDS-041, Rev0, 01.06.2022)

:

BENZI RED OXIDE PRIMER

Anti-Corrosion Red Oxide Primer



BENZI RED OXIDE PRIMER is an alkyd based anti-corrosion red oxide primer for interior and exterior ferrous metal substrates. It is rust inhibitive primer for priming on iron and steel substrates against corrosion in moderate aggressive environment and under non-immersion condition. It is economical and widely used as shop primer for properly cleaned ferrous metal substrates in fabrication yard and engineering workshop.

1 litre, 5 litres & 15 litres

Binder	: Alkyd
Finish	: Soft Matt
Color	: Red Oxide, refer BENZi High Performance Coating color card
Thinner	: White Spirit or Turpentine
Solid Content	: 75% (by weight); 55% (by volume)
Dry Film Thickness	: 40 - 50 microns / coat
Theoretical Coverage	: 11 - 13 m ² / litre / coat (actual coverage may vary from 20 – 50% due to loss factors such as surface profile, application method, dry film thickness, surrounding condition & etc)
No. of coats	: 1 coat
Touch Dry @ 30°C	: 2 hours (depends on temperature and humidity)
Recoating Interval	: Minimum 6 hours
Shelf Life	: Minimum 12 months if properly stored

Typical Painting System					
Substrate	Primer (1 coat)	Intermediate (1 coat)	Topcoat (1 - 2 coats)		
New Ferrous Metal	BENZi Red Oxide Primer	BLUE-i Undercoat	BAOMA Gloss, Satin Enamel / BLUE-i Gloss 6600 / BRUSH & ROLLER Gloss 9000 / BENZi Gloss, BENZITOP ATC 200		
Previously Painted Ferrous Metal	BENZi Red Oxide Primer	BLUE-i Undercoat	BAOMA Gloss, Satin Enamel / BLUE-i Gloss 6600 / BRUSH & ROLLER Gloss 9000 / BENZi Gloss, BENZITOP ATC 200		

Application Methods					
Brush / Roller	:	Dilute up to 5% of White Spirit / Turpentine if necessary			
Conventional Air Spray	:	Dilute up to 20% of White Spirit / Turpentine if necessary			
Airless Spray	:	Dilute up to 5% of White Spirit / Turpentine if necessary			
Handling	:	Stir the paint thoroughly until completely mixed before painting			
Clean Up	:	Clean all paint equipment with White Spirit / Turpentine immediately after use			

Surface Preparation

New Ferrous Metal

Surface generally must be clean, free from rust, oil, grease, dust and other contaminants and must be thoroughly dried before application. Steel surface shall be manually wire brush or power tool cleaning to remove all rust or loose millscale as to comply with minimum Swedish Standard ST 3, then primed with appropriate anti-corrosion primer follow by undercoat before application of topcoat.

Previously Painted Ferrous Metal

Previously painted surface should be thoroughly rubbed down using a suitable abrasive paper and then dusted off. Any loose and flaking paint film must be scraped off, rust should be thoroughly removed (for optimum performance, wire brush or power tool cleaning to a minimum Swedish Standard ST 3 is highly recommended). The entire surface must be dry and free from dust, grease and other contaminants, spot-primed any surface imperfection with appropriate primer / undercoat before application of topcoat.

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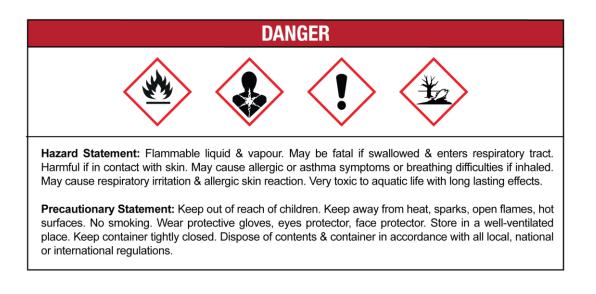
Storage

Keep container tightly closed and in a secure upright position, store in a cool and shady place, do not expose directly to sunlight and extremes of temperature. Keep out of reach of children.

Safety, Health and Environment

Ensure good ventilation during painting, do not breathe vapour or spray mist. Keep doors and windows open during application and drying. It is advisable to wear mask and eyes protector while applying. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. In case of accidental ingestion, DO NOT INDUCE VOMITING, seek immediate medical advice. To remove splashes of paint from skin by using water and soap or skin care product. Do not empty paint into drains or water courses, dispose of any paint waste in accordance with the appropriate Environmental Quality Regulations.

Materials Safety Data Sheet (MSDS) is available upon request.



Limitation of Liability

Liability of MCI Paint Sdn Bhd on any claim of any kind, including claims based upon negligence of MCI Paint Sdn Bhd, for any loss or damage arising out of, connected with, or resulting from the use of the products, shall in no case exceed the purchase price allocable to the products or part thereof which give rise to the claim. In no event shall MCI Paint Sdn Bhd be liable for consequential or incidental damages.

Disclaimer

The above information is given to the best of our knowledge based on laboratory tests and practical experiences. However, since we cannot anticipate or control the many conditions under which our products may be used, we can only guarantee the quality of the product itself. We reserve the right to change the given information without prior notice due to production refinements arising from continuing research and development, which may result in changes in the paint properties.



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